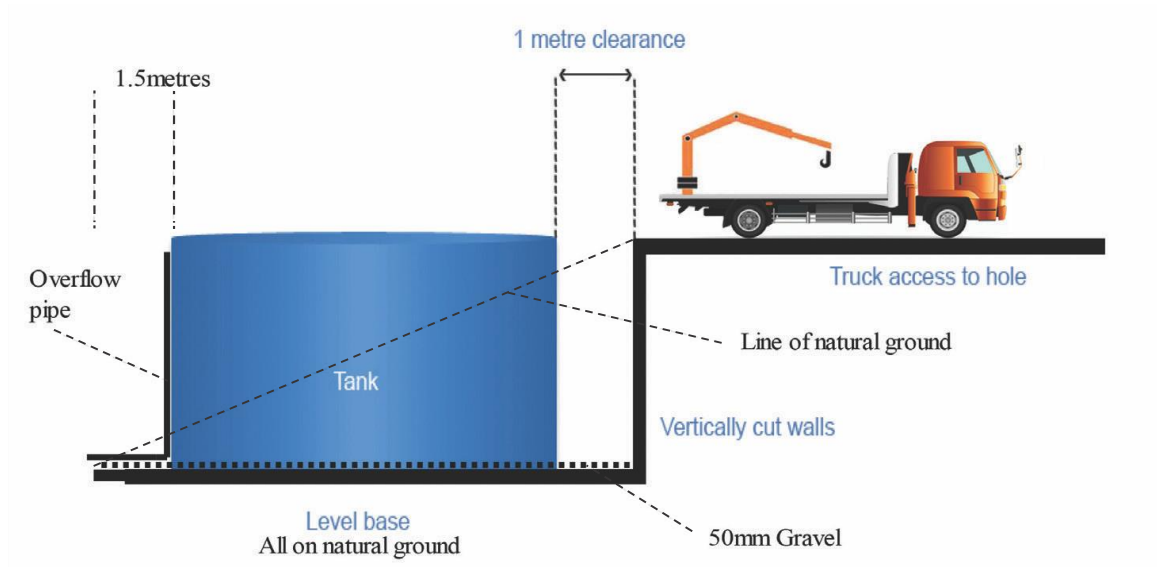




Site Preparation

The first stage for the construction of a Panthers Concrete Tank is site preparation

- Tanks must be constructed on level solid ground
- We recommend 50mm of gravel at the base of the tank
- Site must be properly compacted and laser levelled foundation
- Tanks can be constructed above or below ground
- There must be sufficient access for trucks
- Prior to excavation we recommend calling us if you require further information or site inspection.



- Once the concrete tank is constructed you must take care when backfilling around the tank to keep its structural stability.
- Overflow pipe to be diverted away from tank base
- Tanks fully in the ground must never be empty. Once the tank is completed, fill the tank with a minimum of 1/3 water.
- Empty tanks are buoyant. Do not let water on the outside of the tank in the excavated hole build up as the tank will float.